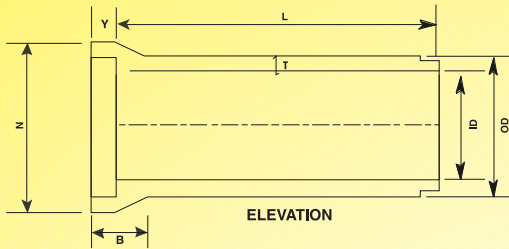


SPIGOT AND SOCKET PIPES TO SABS SPECIFICATION SANS 677 TYPE SI FOR SEWER APPLICATIONS WITH SACRIFICIAL LAYERS



PLEASE NOTE:

Mass per metre is an approximation only.

Vula cannot guarantee the exact mass as listed on this table.

Standard sacrificial layers on sewer pipes are: 300 - 1 050 ND - 13mm

1 200 ND - 19mm

Should you require thicker sacrificial layers, this can be manufactured to order.

L = All pipes are 2,5metres in length.

Nominal Diameter mm	Inside Diameter (ID mm)	Outside Diameter (OD mm)	Wall Thickness (T mm)	Socket Diameter (N mm)	Socket Length (B mm)	Socket Depth (Y mm)	Mass (Kg/Unit)	Proof Load (kN/m)
CLASS 50D								
300	266	368	51	464	222	114	140	15.0
375	343	445	51	540	235	127	180	18.8
450	419	533	57	641	257	127	246	22.5
525	488	616	64	730	263	131	316	26.3
600	573	699	63	826	295	138	363	30.0
675	659	787	64	920	318	139	424	33.8
750	736	870	67	1016	329	139	497	37.5
825	792	946	77	1086	329	139	603	41.3
900	887	1041	77	1194	363	139	676	45.0
1050	1008	1194	97	1352	391	162	971	52.5
1200	1149	1365	108	1543	424	168	1207	60.0
CLASS 75D								
300	266	368	51	464	222	114	140	22.5
375	343	445	51	540	235	127	180	28.1
450	419	533	57	641	257	127	246	33.8
525	488	616	64	730	263	131	316	26.3
600	559	699	70	826	295	138	396	39.4
675	647	787	70	920	318	139	424	45.0
750	712	870	79	1016	329	139	585	50.06
825	786	946	80	1086	329	139	640	61.9
900	843	1041	99	1194	363	139	830	67.5
1050	978	1194	108	1352	391	162	1086	78.8
1200	1119	1365	123	1543	424	168	1370	90.0
CLASS 100D								
300	266	368	51	464	222	114	140	30.0
375	343	445	51	540	235	127	180	37.5
450	419	533	57	641	257	127	246	45.0
525	488	616	64	730	263	131	316	52.5
600	556	699	70	826	295	138	396	60.0
675	639	787	74	920	318	139	480	67.5
750	696	870	87	1016	329	139	610	75.0
825	754	946	96	1086	329	139	720	82.5
900	843	1041	99	1194	363	139	830	90.0
1050	960	1194	117	1352	391	162	1154	105.0
1200	1089	1365	138	1543	424	168	1481	120.0

All Spigot and Socket Pipes use a Rolling Rubber Ring and no lubrication must be used.